

**ABSTRACT**

A composite processing apparatus which can securely  
5 process a conductive material, such as a copper film, at a  
low surface pressure and a high rate while effectively  
preventing the formation of pits is disclosed. The  
composite processing apparatus includes: a substrate holder  
for holding a substrate; a processing table including a  
10 mechanical processing section for processing a surface of  
the substrate by a processing method involving a mechanical  
action; and an electrolytic processing section which is  
separate from the mechanical processing section. The  
electrolytic processing section includes a processing  
15 electrode with an ion exchanger, for processing the  
substrate by applying a voltage between the processing  
electrode and the substrate while keeping the ion exchanger  
(92) in contact with the substrate. The composite  
processing apparatus also includes a liquid supply section  
20 for supplying a liquid between the substrate and the  
processing electrode, and between the substrate and the  
mechanical processing section; and a drive section for  
moving the substrate and the processing table relative to  
each other.